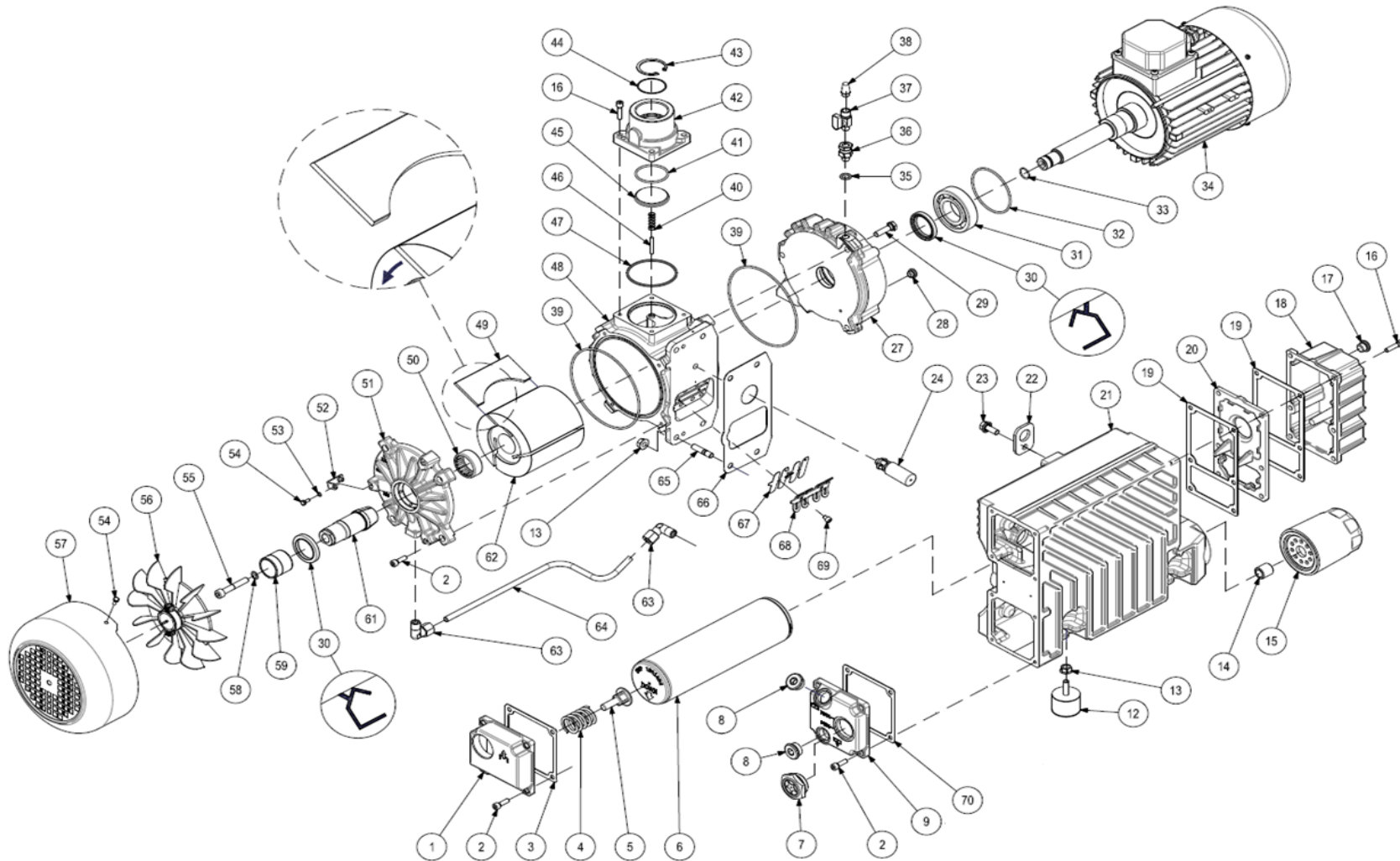


ROTARY VANE VACUUM PUMPS

Exploded View

**DuraVane
Oil-Lubricated
RVL031H**



RVL031H

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ROTARY VANE VACUUM PUMPS

Spare Parts List

DuraVane
Oil-Lubricated
RVL031H

Kits

Item#	Part No.	Description	Minor	Major	Qty
1	5202062	Cover			1
2	0101023	Screw			12
3	4901078	Gasket	X	X	1
4	4701040	Spring		X	1
5	4803029	Exhaust Filter Pin			1
6	1801032	Exhaust Filter	X	X	1
7	1105004	Oil Sight Glass		X	1
8	1110010	Knob + O-Ring			2
9	5202061	Cover			1
12	1503001	Shock Mount			3
13	0204003	Flanged Nut			7
14	4101017	Special Screw			1
15	1809001	Oil Filter with Bypass Valve	X	X	1
16	0101024	Screw			10
17		Knob + O-Ring			1
18	5202107	Cover			1
19	4901075	Gasket		X	2
20	5202108	Cover			1
21		Oil Tank			1
22		Eyebolt			1
23		Screw			1
24	9007034	Oil Recovery Valve			1
27		Motor Flange			1
28		Knob + O-Ring			1
29		Screw			3
30	0908003	Shaft Seal		X	2
31	2401044	Bearing			1
32	1001026/V	O-Ring		X	1
33	1001072	O-Ring		X	1
34		Electric Motor			1
35	0305005	Copper Washer			1
36	9007031	Gas Ballast Valve			1
37	2107022	Gas Ballast Valve			1
38	1802008	Sintered Filter		X	1
39	1001099	O-Ring		X	2
40	4701034	Spring		X	1
41	1001033	O-Ring		X	1
42	4508060	Inlet Port			1
43	0501015	Seeger			1
44	4503026	Inlet Filter		X	1
45	1703028	Inlet Valve Plate			1
46	0601013	Cylindrical Pin			1
47	1001074	O-Ring		X	1
48		Body Pump			1
49	3302054	Vane		X	3
50	2404004	Bearing			1

Note: Some parts may be optional based on the model

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ROTARY VANE VACUUM PUMPS
Spare Parts List
DuraVane
Oil-Lubricated
RVL031H

Kits

Item#	Part No.	Description	Minor	Major	Qty
51		Front Cover			1
52	4801050	Support Bracket			3
53		Washer			3
54	0102003	Screw			6
55		Screw			1
56		Fan			1
57		Fan Cover			1
58	0303004	Washer			1
59	4810010	Bearing			1
61	4801051	Fan Guard Rest			1
62		Rotor			1
63	2106101	Oil Fitting			2
64		Oil Pipe			1
65	0402002	Tie-Rod			4
66	4901077	Gasket		X	1
67	4604053	Obturator Valve		X	1
68	4604051	Valve Rest			1
69		Screw			2
70	4901078	Gasket		X	1
	K9601067/1	Major Kit			
	K9601067	Minor Kit			

Note: Some parts may be optional based on the model