

All materials supplied are in compliance with the requirements of the List of Prohibited Substances

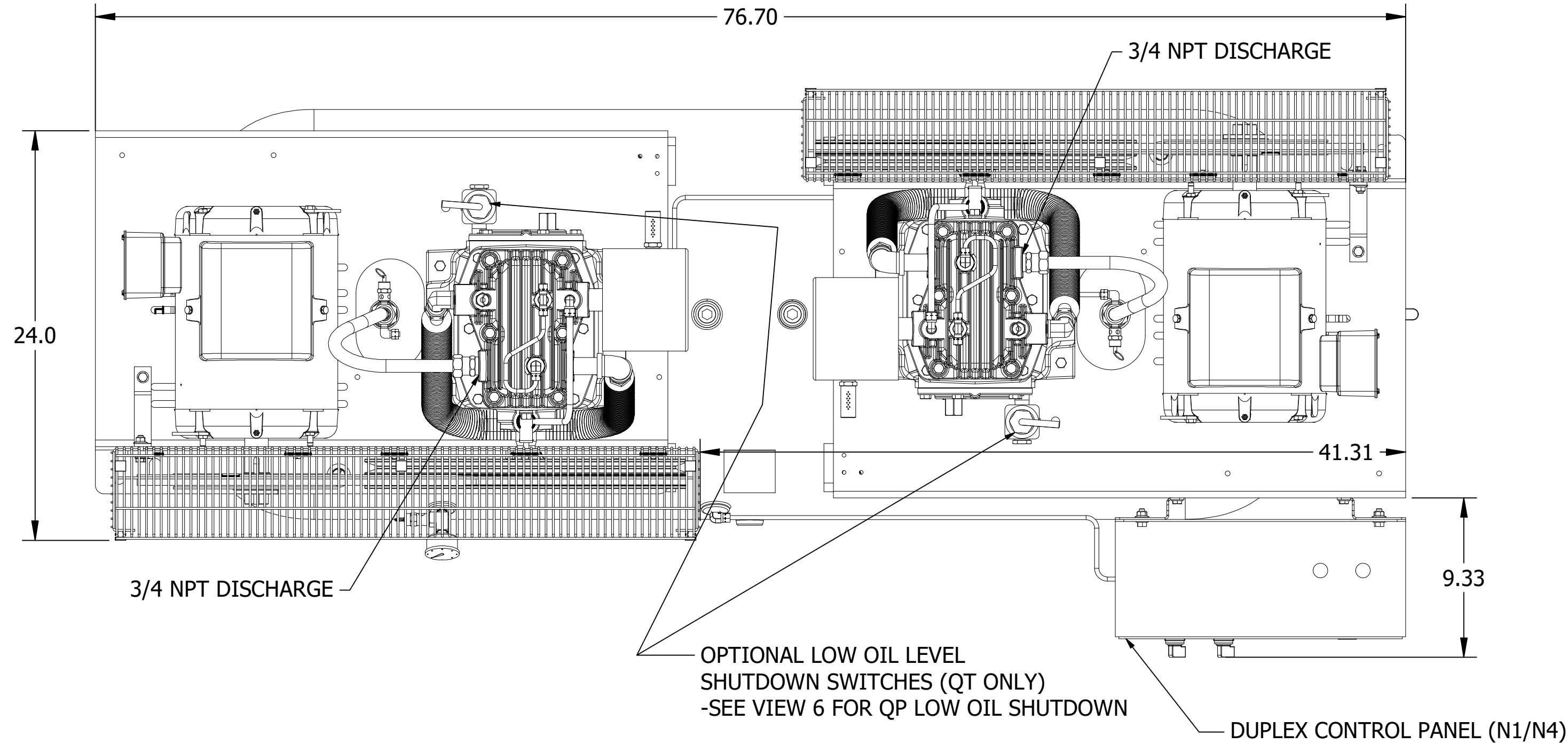
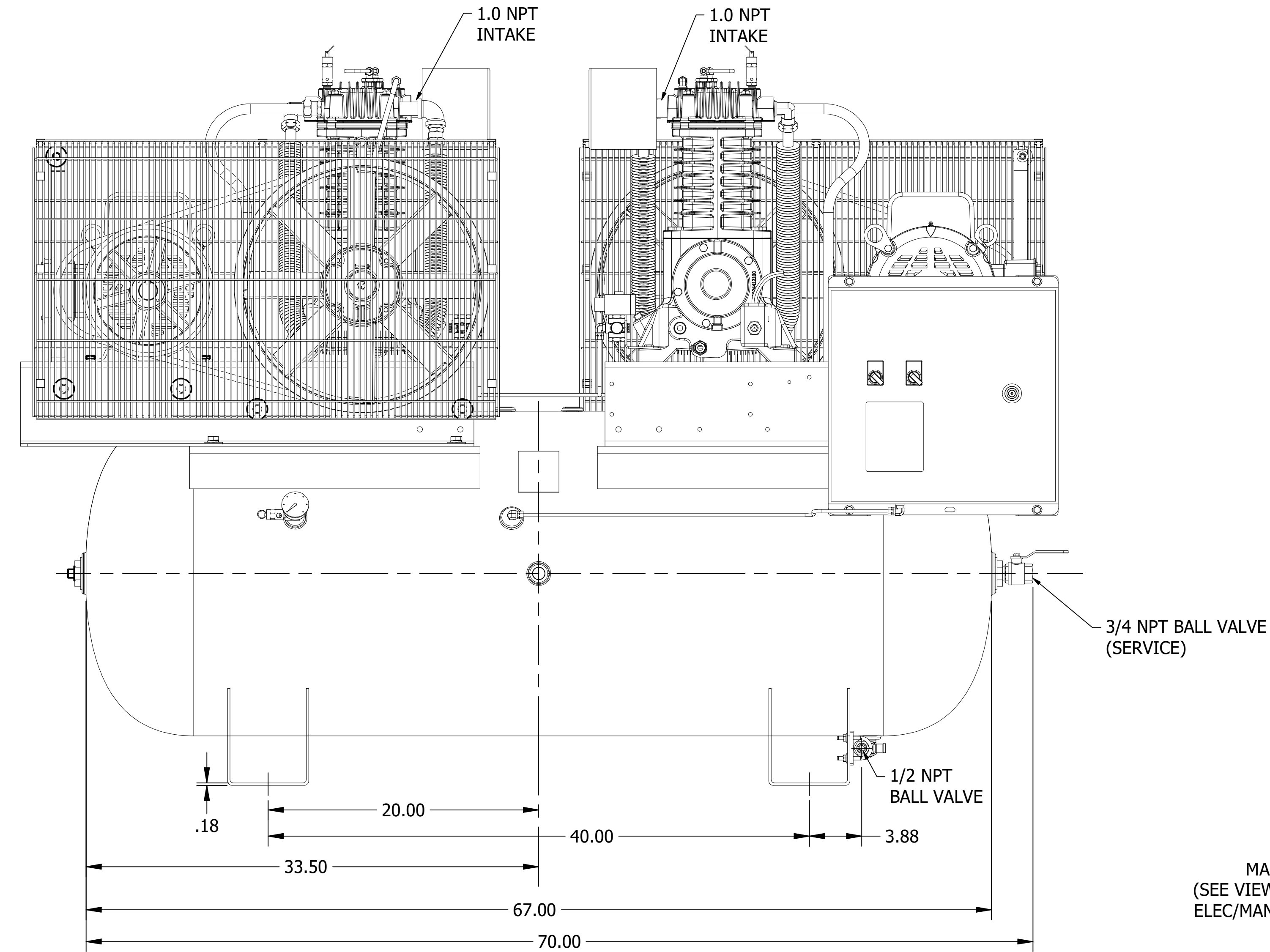
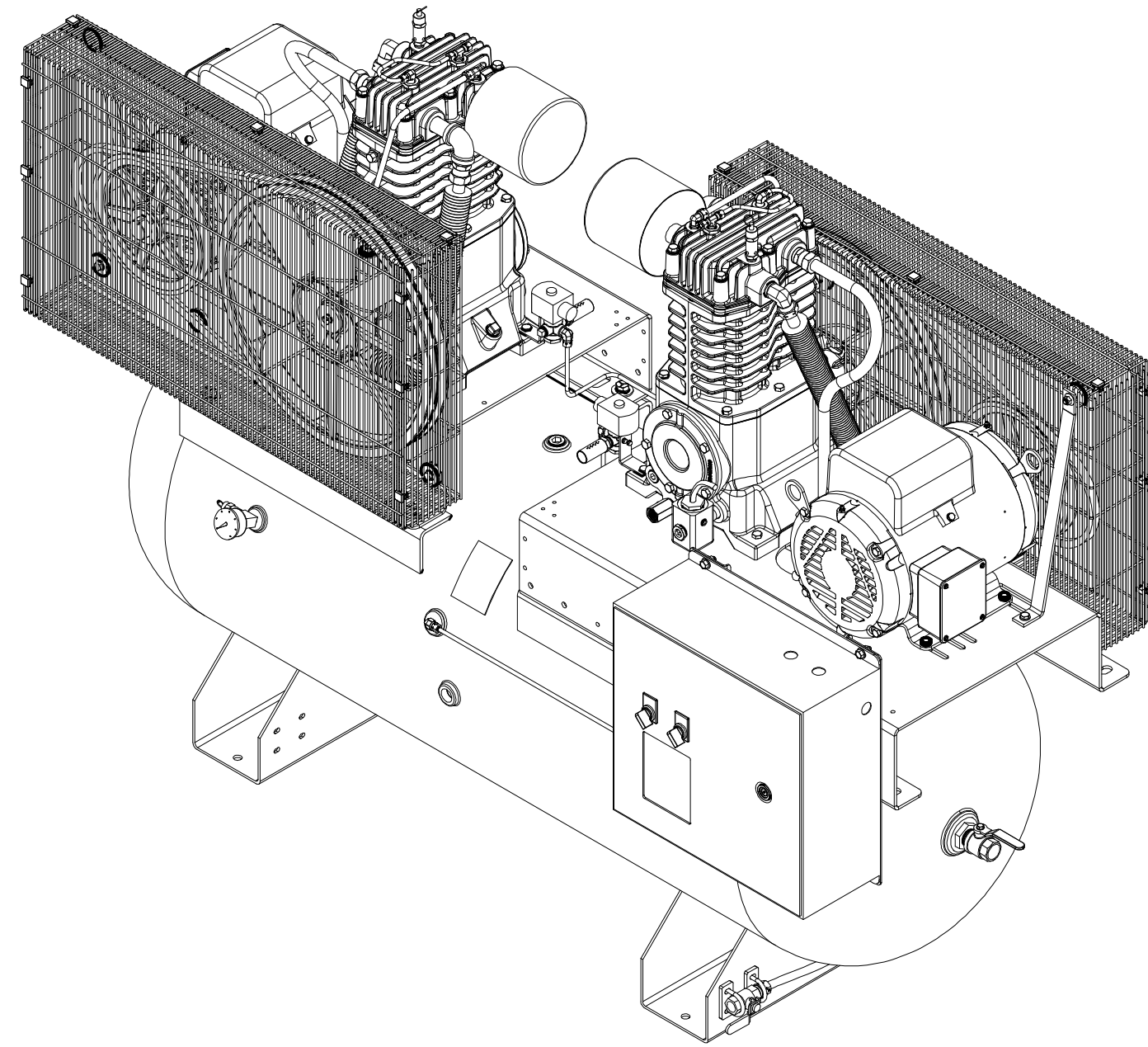
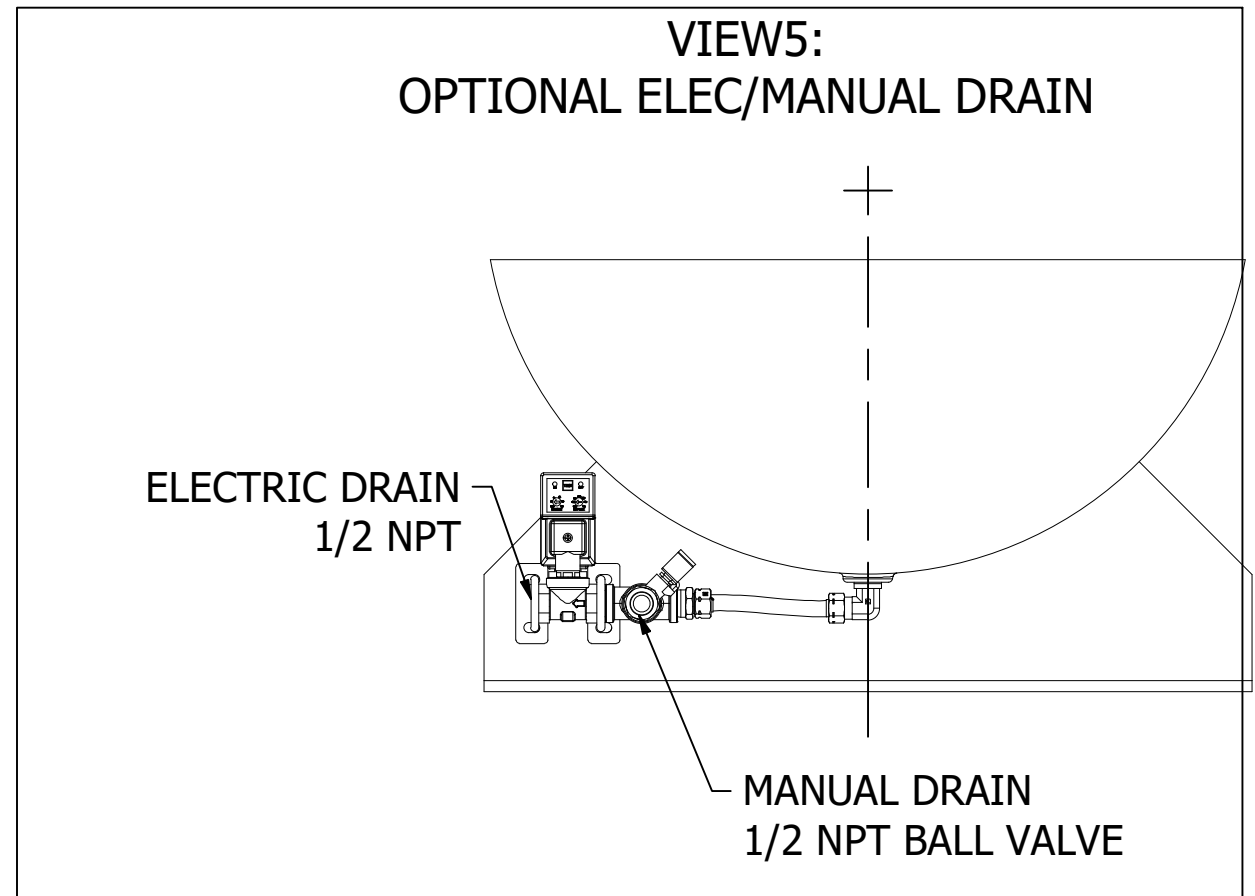
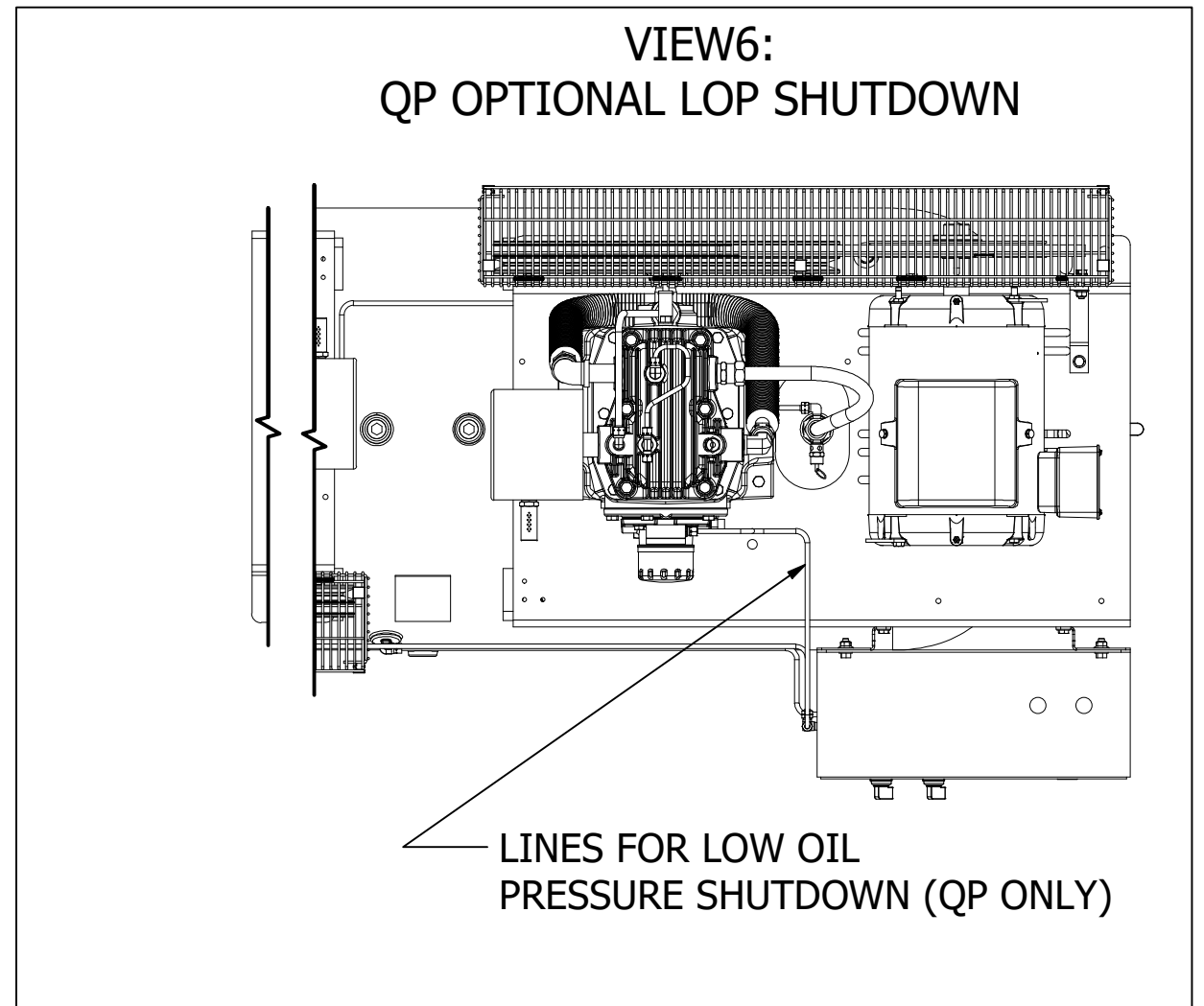
D

C

B

CONFIDENTIAL:
The enclosed is property of Quincy Compressor, LLC and shall not be used or retransmitted, altered, copied, used for manufacturing or commercial purposes, or otherwise disclosed to any other person or company.

QT/QP-120HD

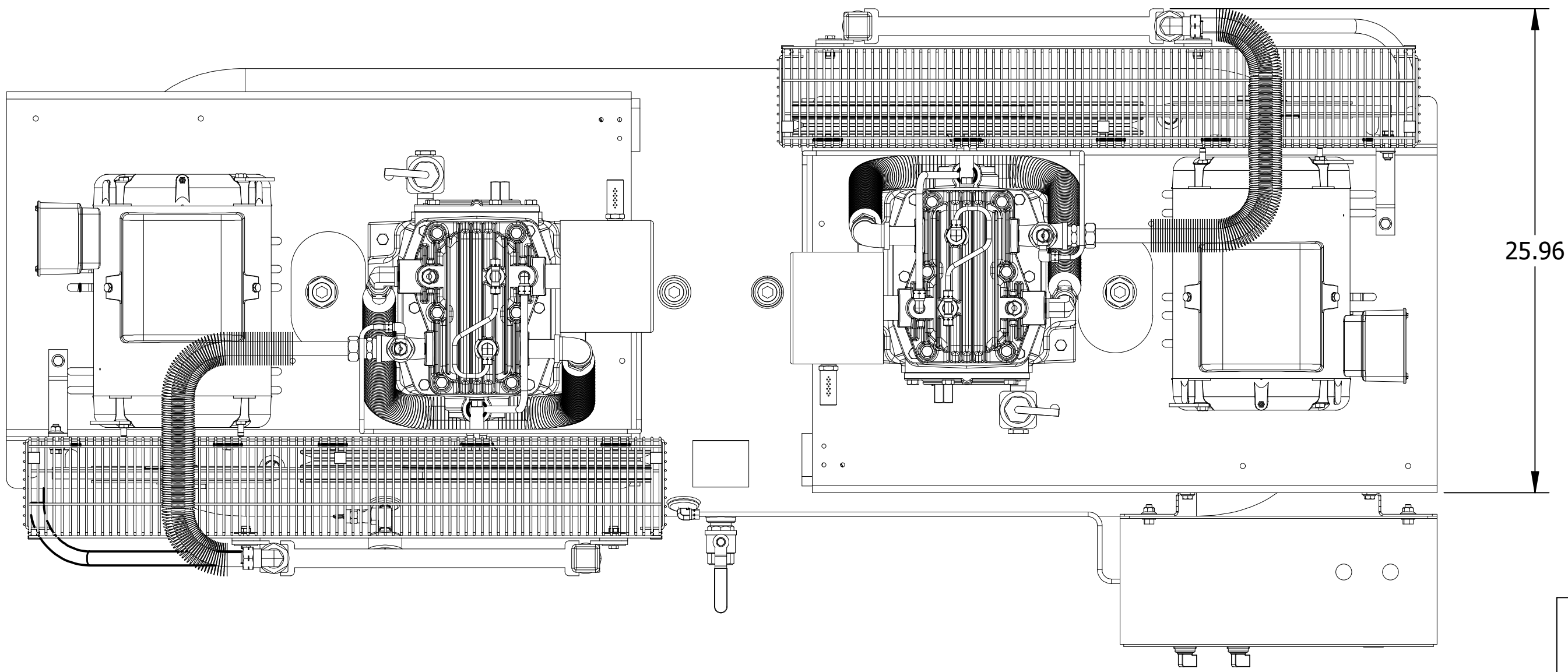
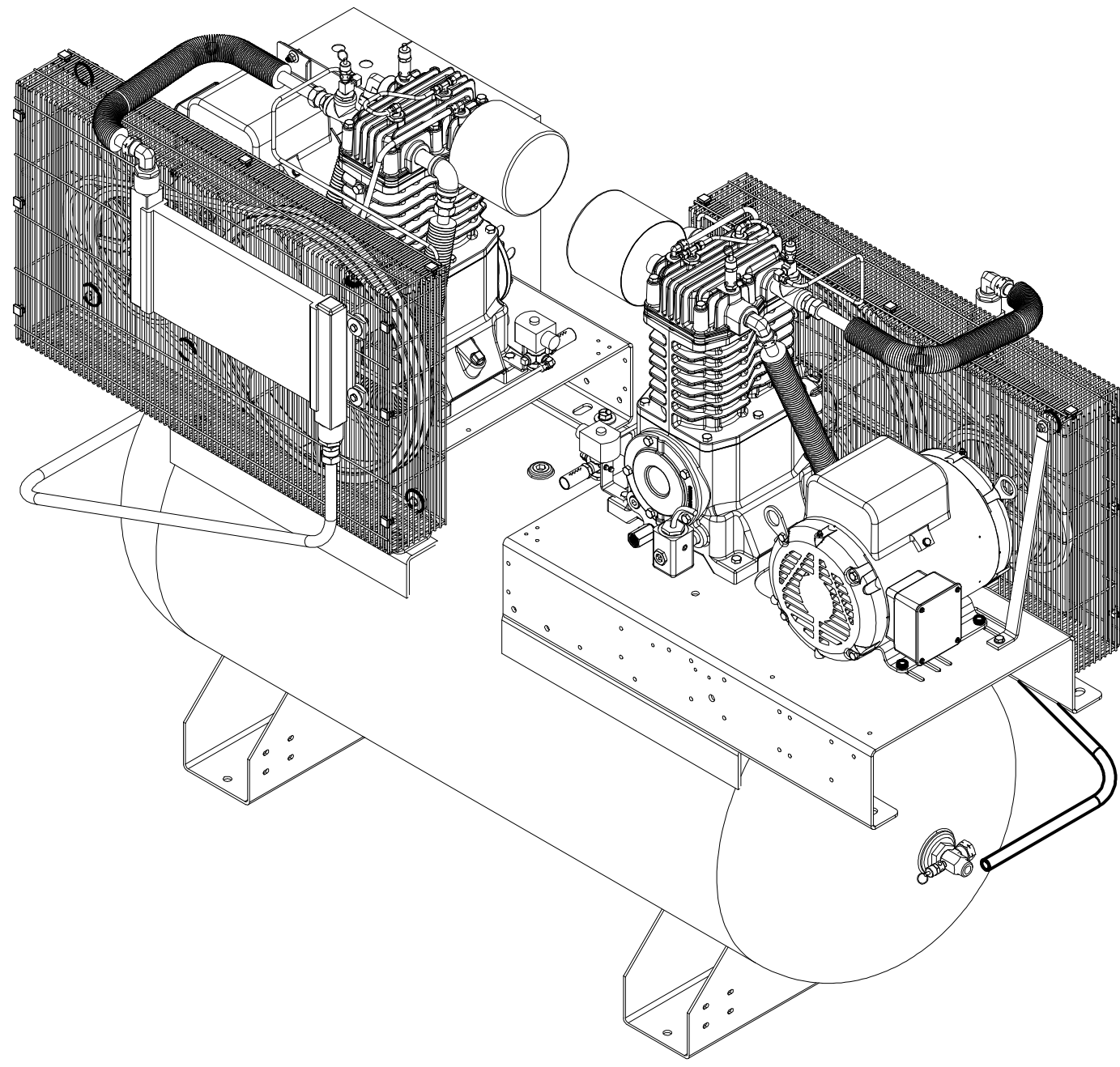
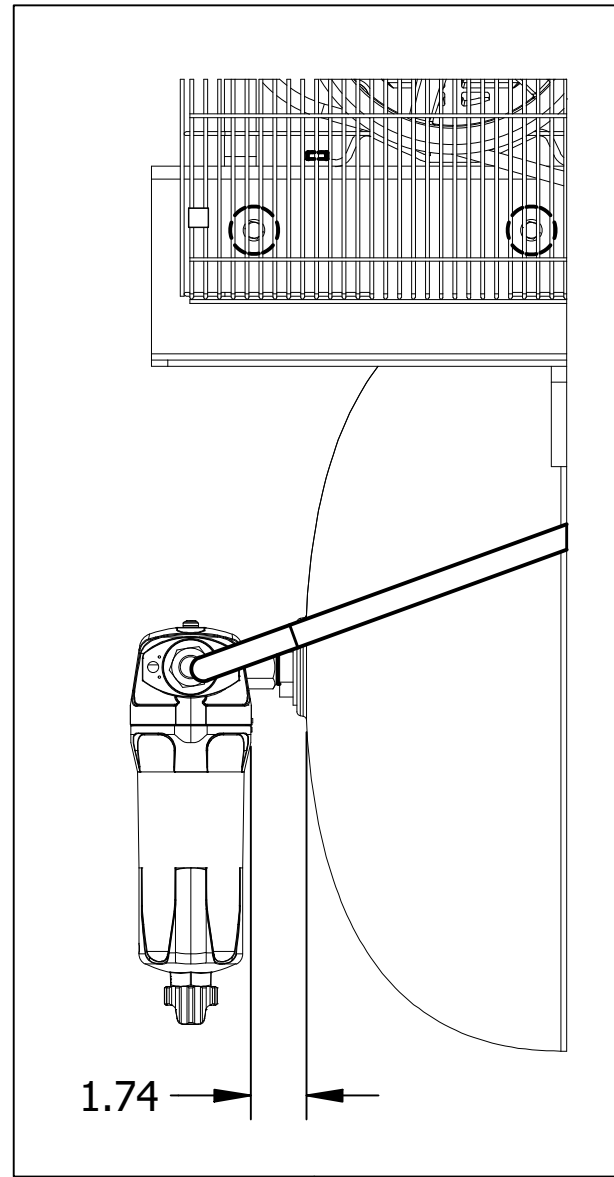


- NOTES:
- 1) ALL DIMENSIONS GIVEN IN INCHES.
 - 2) ALLOW FOR A MINIMUM OF 12 INCHES ON ALL SIDES FOR SERVICE AND COOLING.
 - 3) QT-1 IS A SPLASH LUBRICATED COMPRESSOR.
 - 4) QP-1 IS A PRESSURE LUBRICATED COMPRESSOR.
 - 5) AVAILABLE WITH 3, 5, OR 7.5 HORSEPOWER MOTOR.
 - 6) THIS DRAWING IS INTENDED TO ILLUSTRATE MULTIPLE UNITS SHARING THE SAME OVERALL PACKAGE DIMENSIONS. ACTUAL UNIT MAY APPEAR DIFFERENT DEPENDING ON PUMP, MOTOR HP, AND OPTIONS SELECTED.
 - 7) SEE ALL PAGES IN THIS DOCUMENT FOR REPRESENTATION OF CONFIGURATIONS THAT PROVIDE DIFFERENT OVERALL DIMENSIONS.

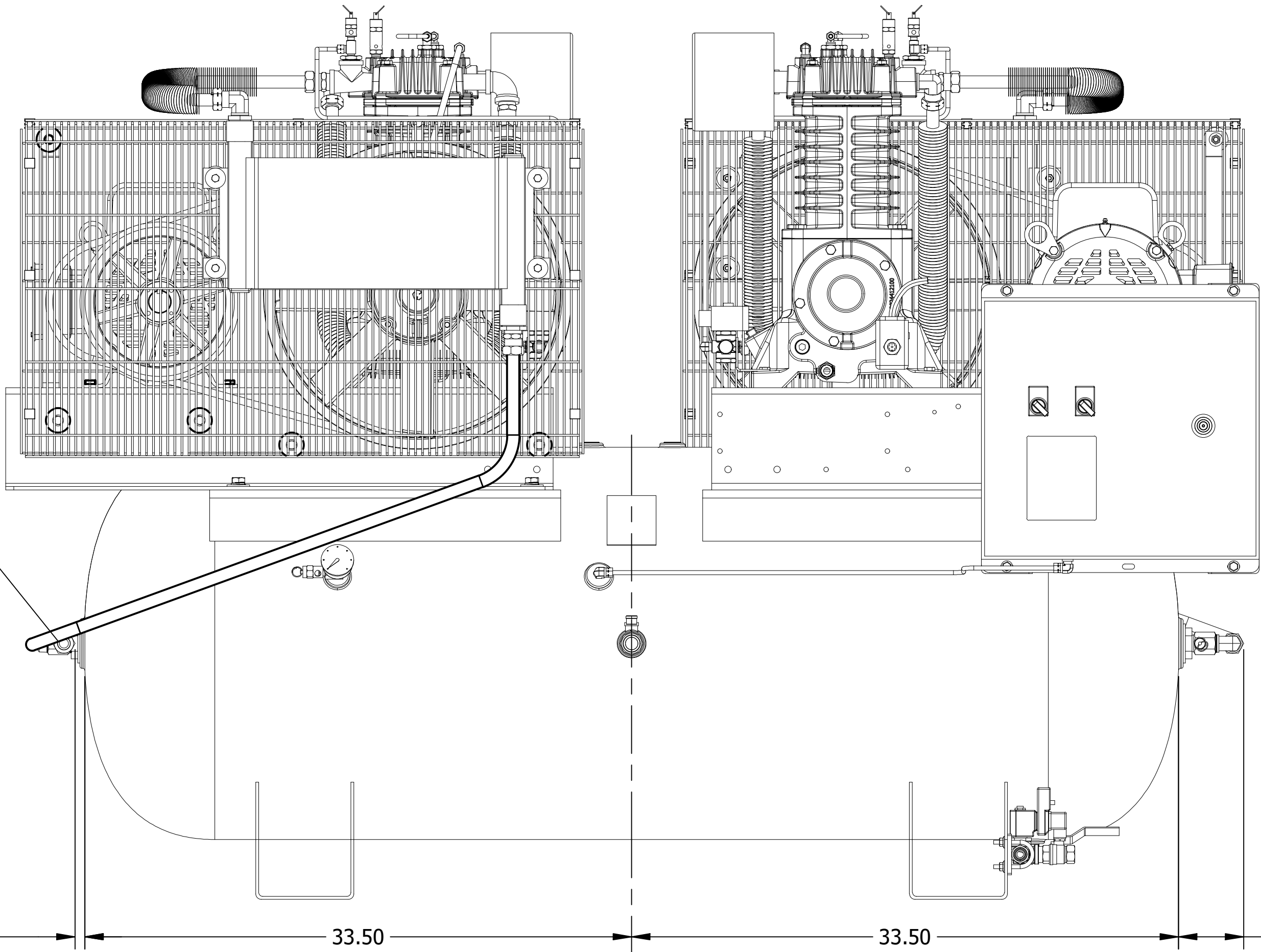
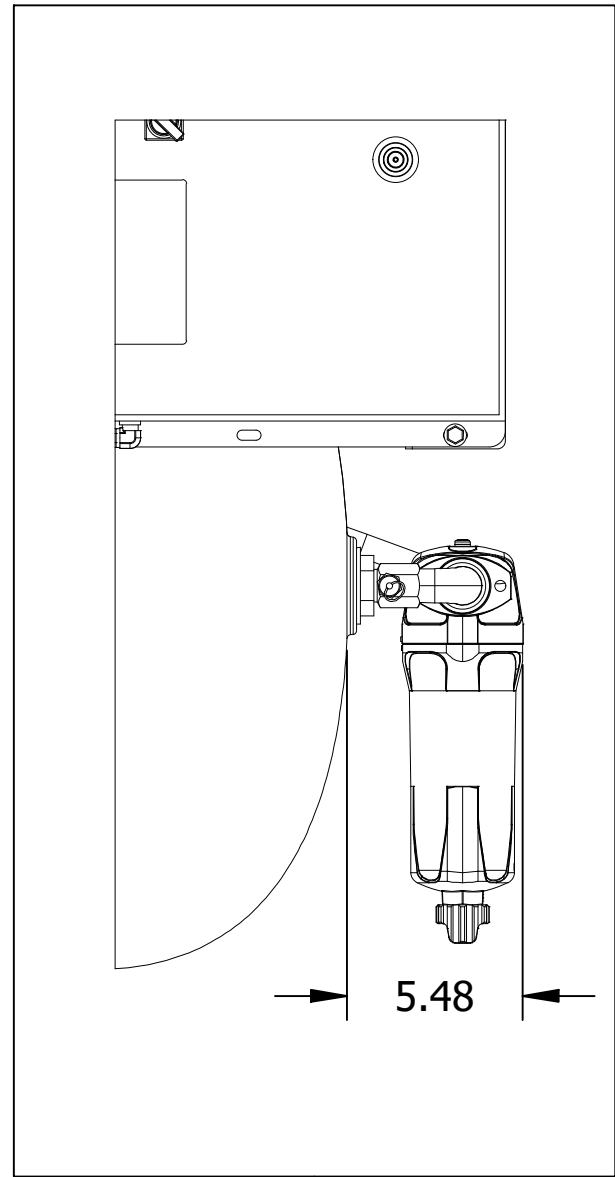
MANUAL TANK DRAIN
(SEE VIEW 5 FOR OPTIONAL
ELEC/MANUAL TANK DRAIN)

Dimensions and tolerances in accordance with ASME Y14.5 M-1994 Unless otherwise specified all dimensions are in inches primary.		Name DWG.DIM.QT/QP-1,120HD		Confidentiality Class per 10 Internal	
TOLERANCES ON ANGLES ±		Material Not Applicable		INV	
TOLERANCES ON 2 PLANES DIMS ±		Finish Not Applicable		Drawing owner UTZ	
TOLERANCES ON 3 PLANES DIMS ±		Scale		Family	
FINISH ON MACHINED SURFACES v		Drawn by UTYBALKER		Make From	
2022035404		Version Drwg		Replaces	
Parent 3D model		Ed. Version 3D		Designation	
STATUS		Des checked.		Prod checked.	
Approved Internal		Approved.		Date 4/5/2022	
				Sheet 1 / 5	
				2022035405	

Ed	Position	Description	Date	Intr./Appd.
01		TOP PLATE ORIENTATION CHANGED. ROTATED 180 DEG.	3/2/2026	JOP

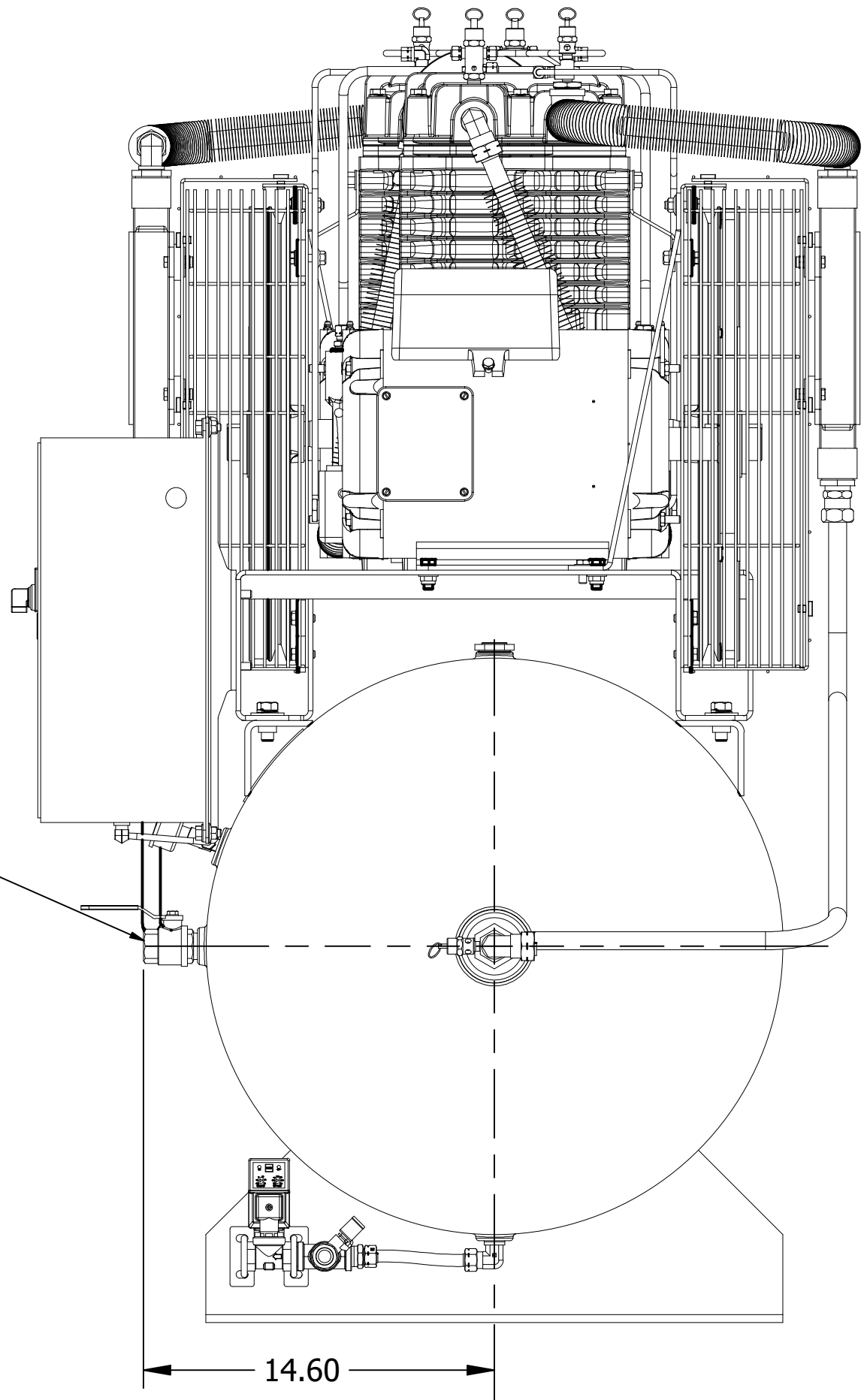


OPTIONAL
MOISTURE TRAP

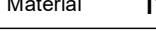


OPTIONAL
MOISTURE TRAP

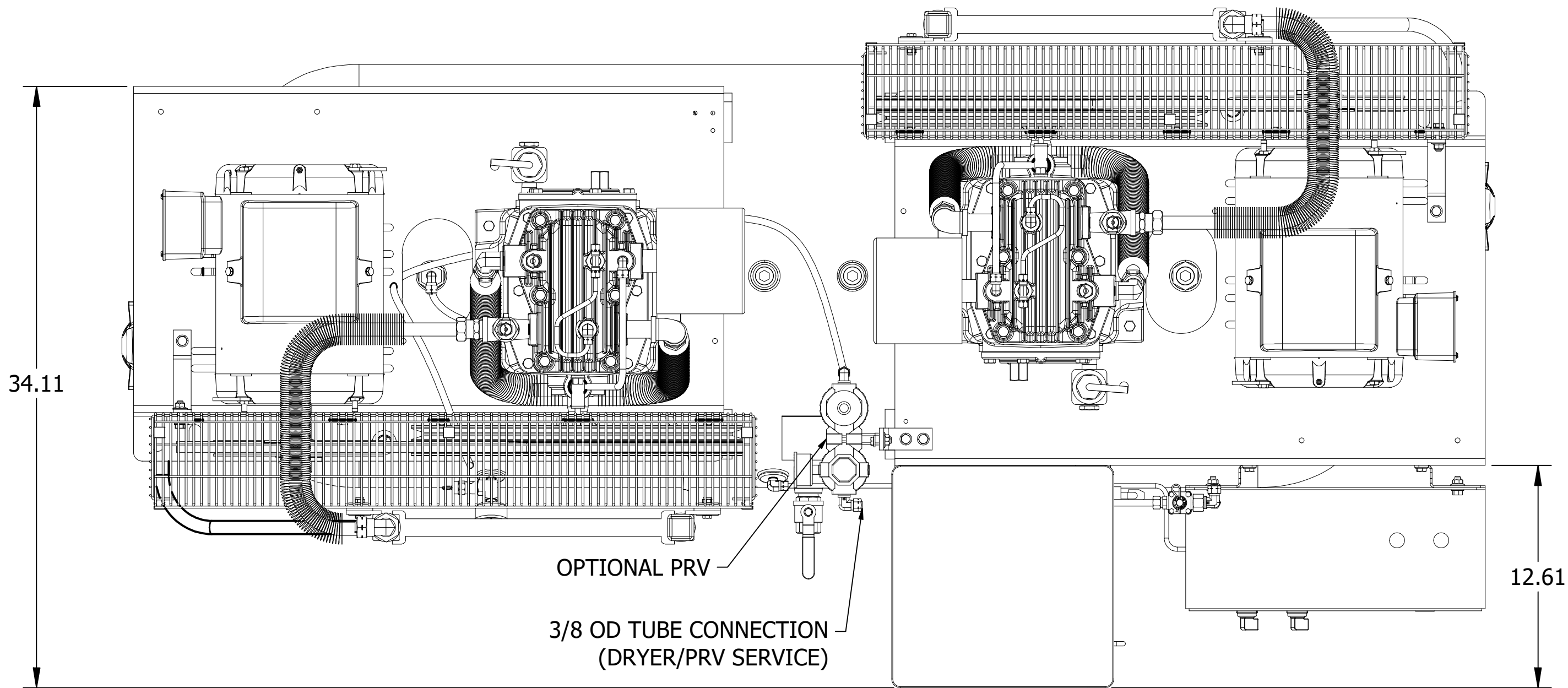
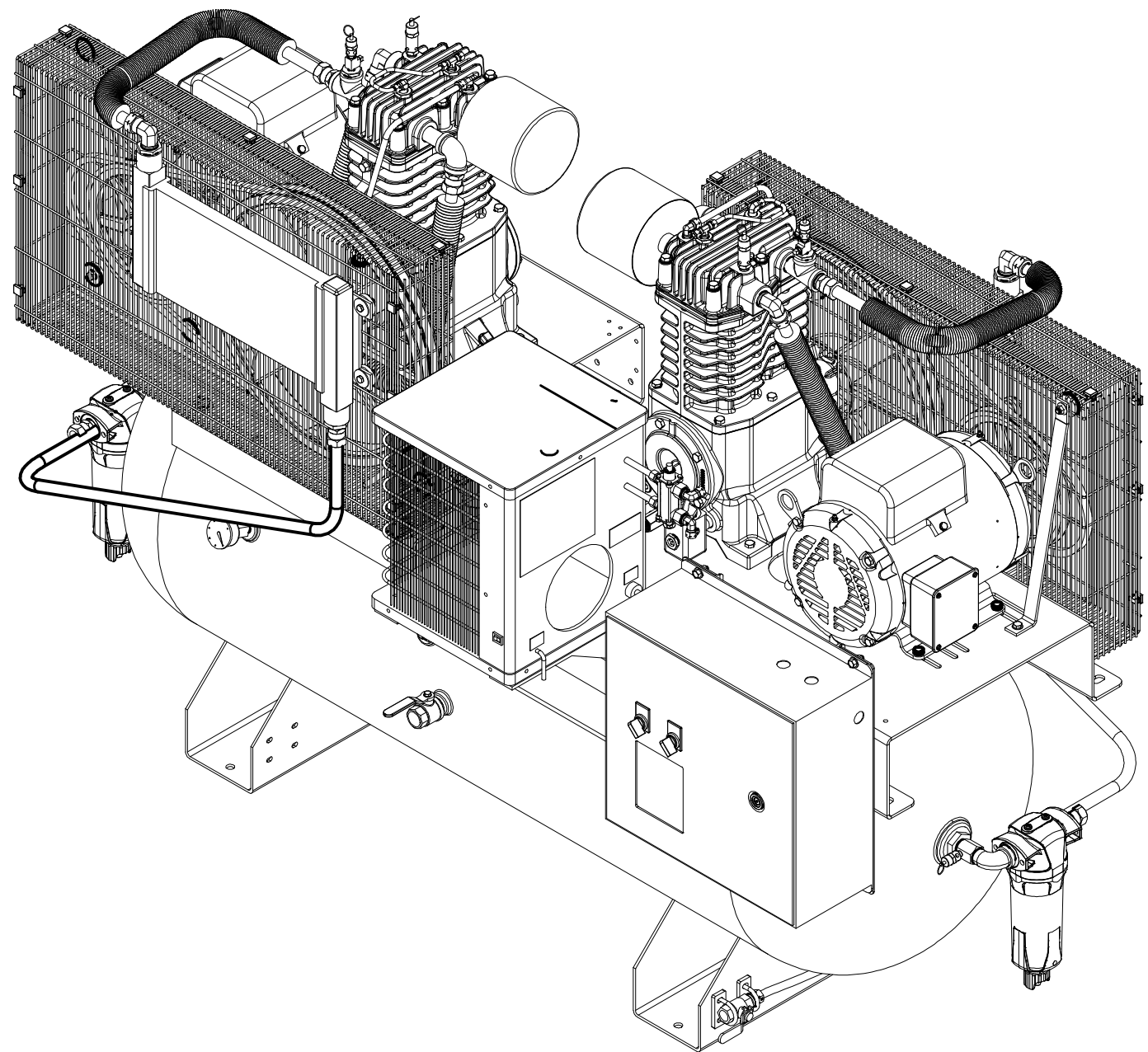
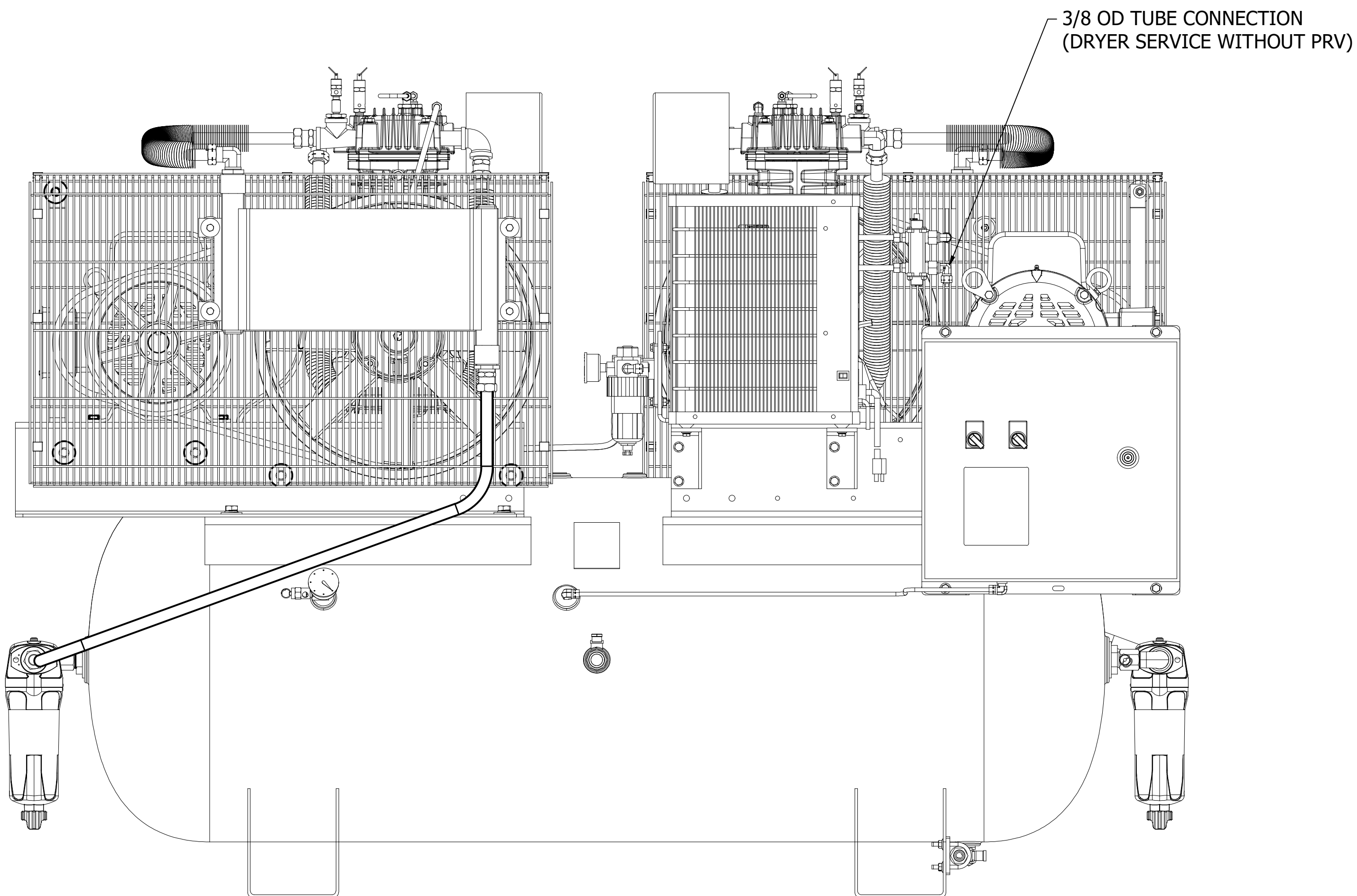
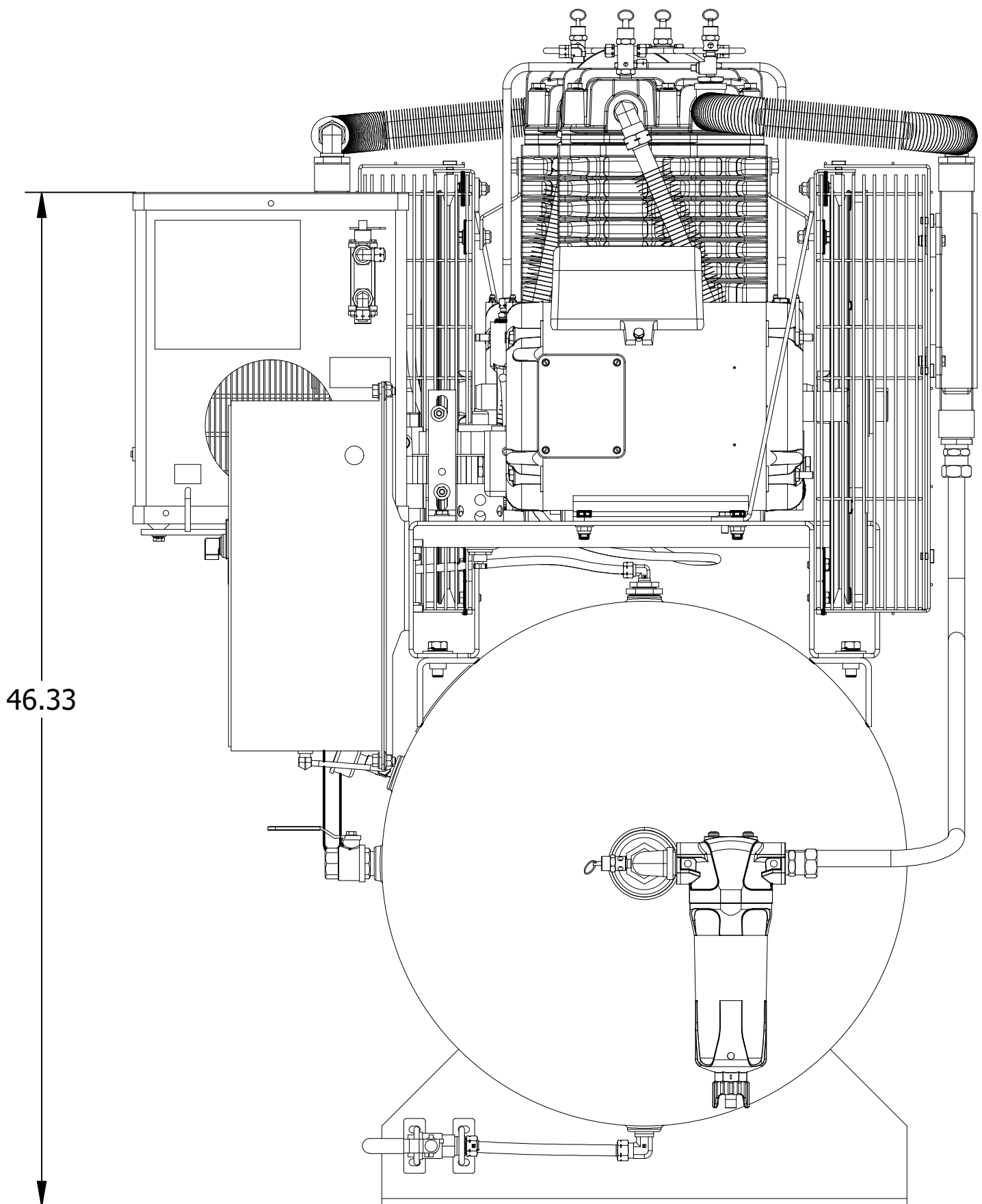
3/4 NPT BALL VALVE
(SERVICE)



OPTIONAL AFTERCOOLERS

Name DWG.DIM.QT/QP-1,120HD						Confidentiality Class sec 10 Internal									
Material Not Applicable						INV									
Finish Not Applicable															
	Scale			Family		D	Similar to	Drawing owner UTZ							
	Drawn by UTYBWALKER			Make From		Replaces									
	Version Drwg			Blank wt		Designation									
	STATUS			lb		0.0 lb									
Approved Internal						Des checked.		Prod checked.		Approved.		Date 4/5/2022		2022035405	

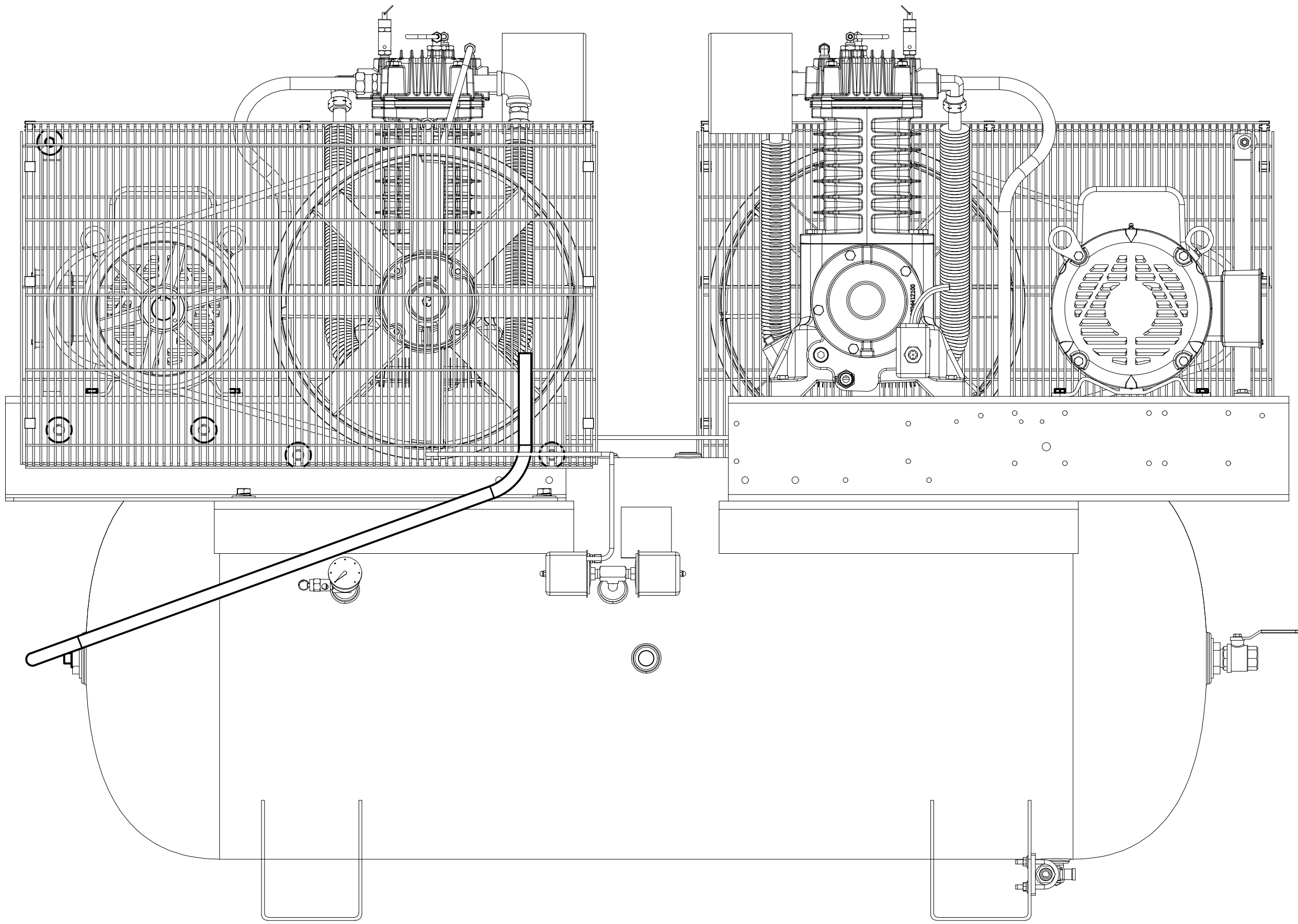
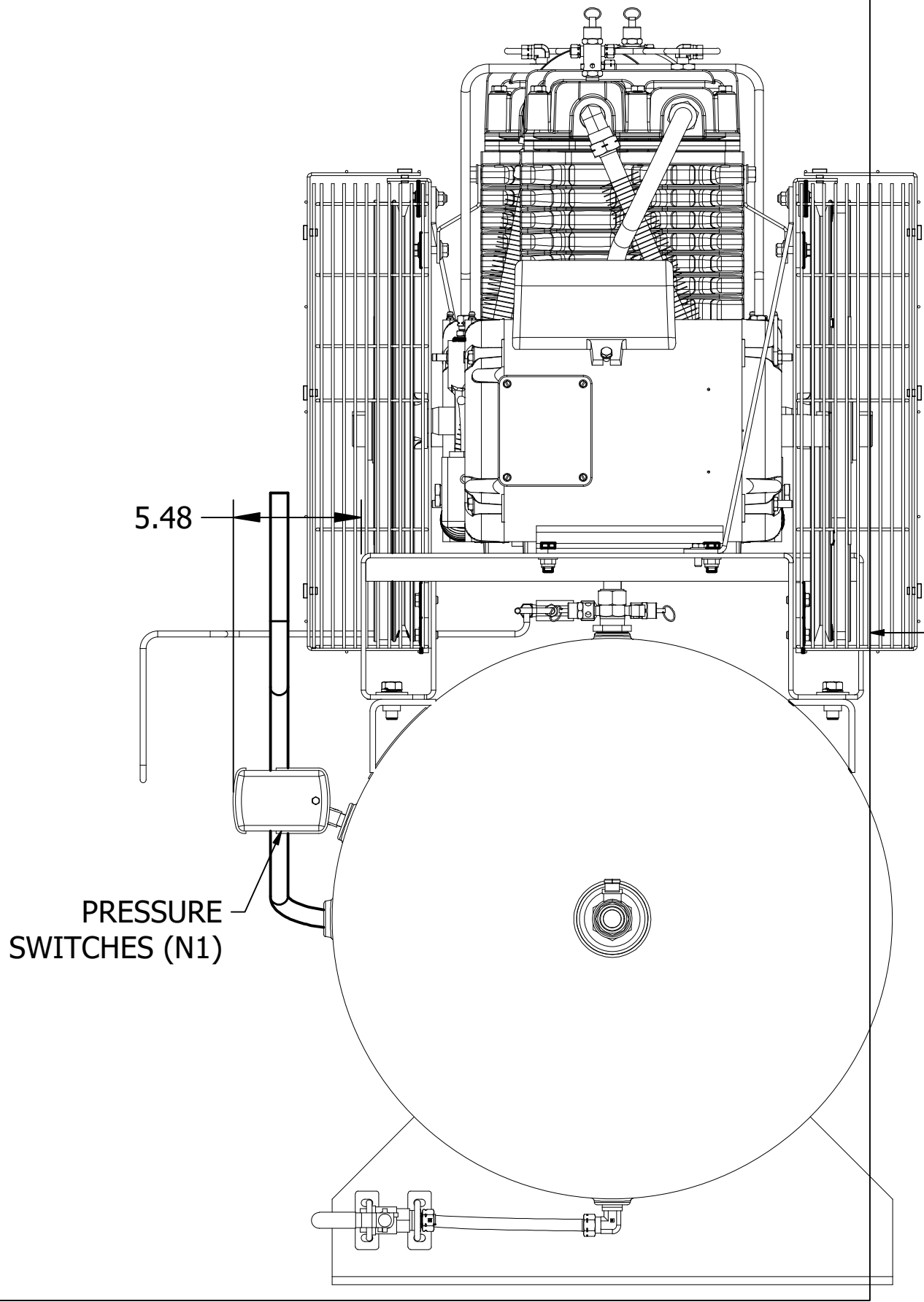
Ed	Pos- tion	Description	Date	Intr./Appd.
01		TOP PLATE ORIENTATION CHANGED. ROTATED 180 DEG.	3/2/2026	JOP



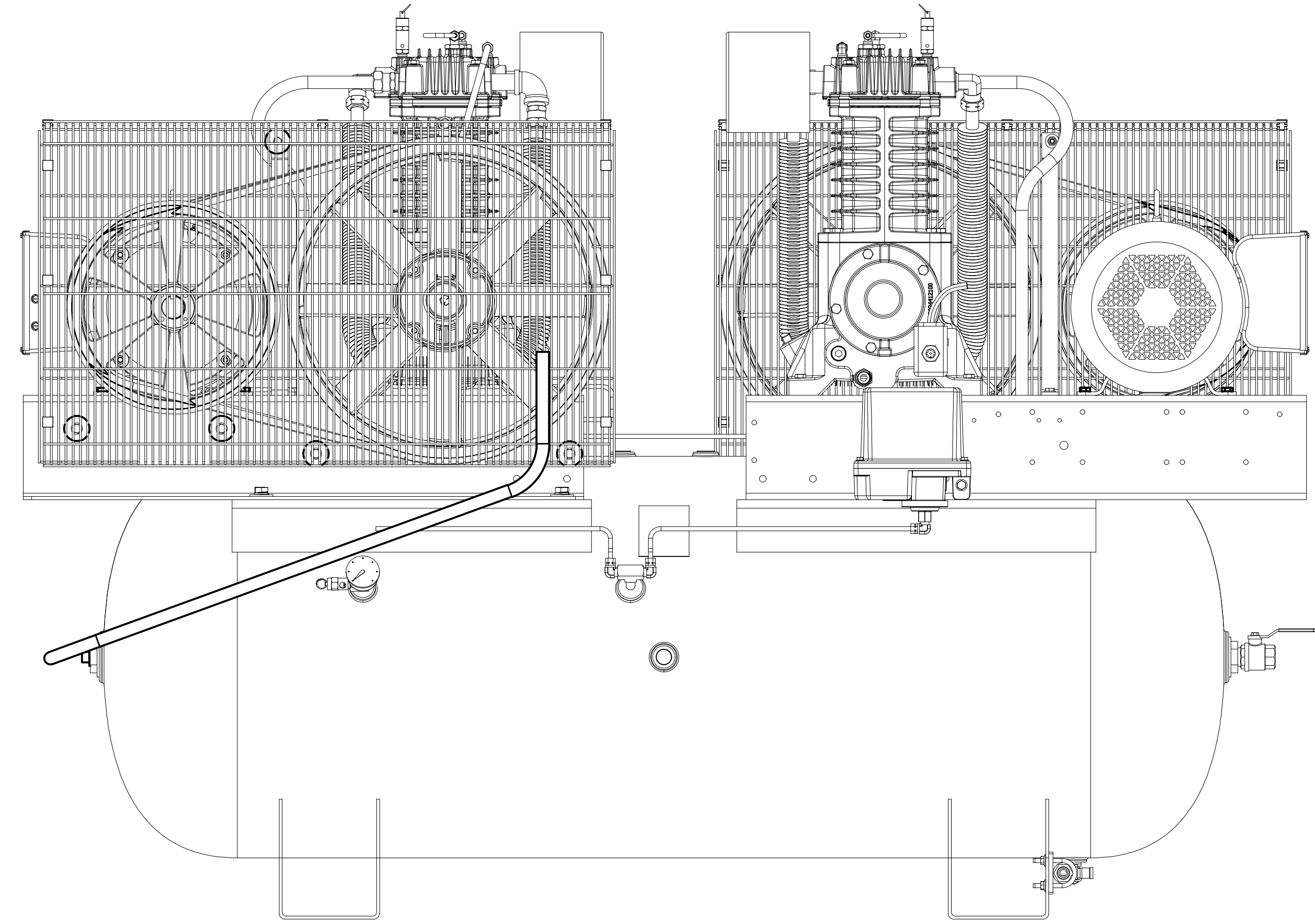
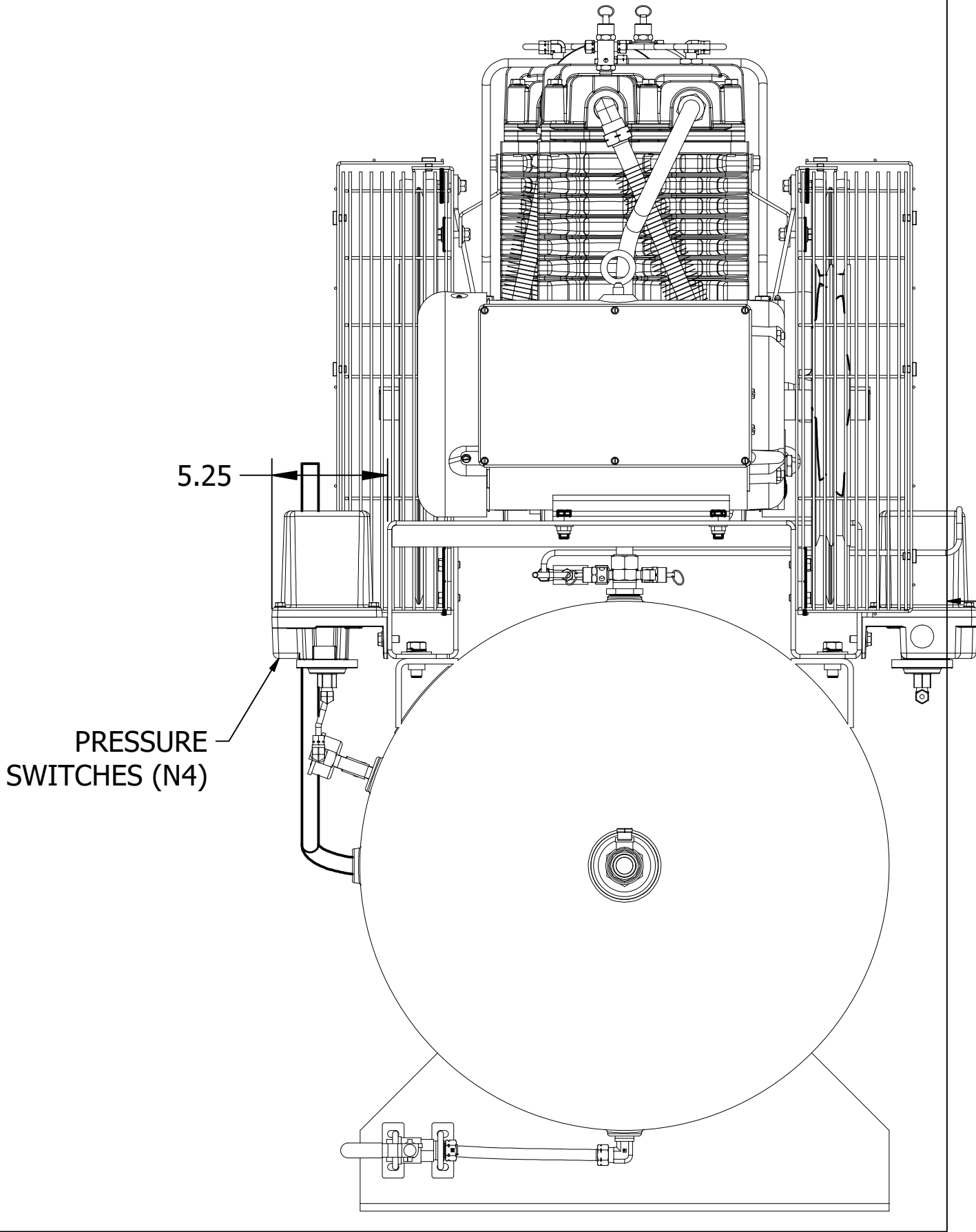
OPTIONAL DRYER/PRV (CLIMATE CONTROL ONLY)

Name DWG, DIM, QT/QP-1, 120HD							Confidentiality Class SEC 1 102K Internal						
Material Not Applicable							INV						
Finish Not Applicable							INV						
	Scale			Family		D Similar to		Drawing owner UTZ					
	Drawn by UTYBWALKER			Make From		Replaces							
	Version Drwg			Blank wt		Designation							
STATUS		Blank wt		lb		Fini wt		0.0		lb		Sheet 3 / 5	
Approved Internal		Des checked.		Prod checked.		Approved.		Date 4/5/2022		2022035405			

Ed	Pos- tion	Description	Date	Intr./Appd.
01		TOP PLATE ORIENTATION CHANGED. ROTATED 180 DEG.	3/2/2026	JOP

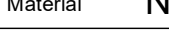


NEMA 1 PRESSURE SWITCHES
(USER MUST PROVIDE CONTROL
PANEL TO OPERATE UNIT)

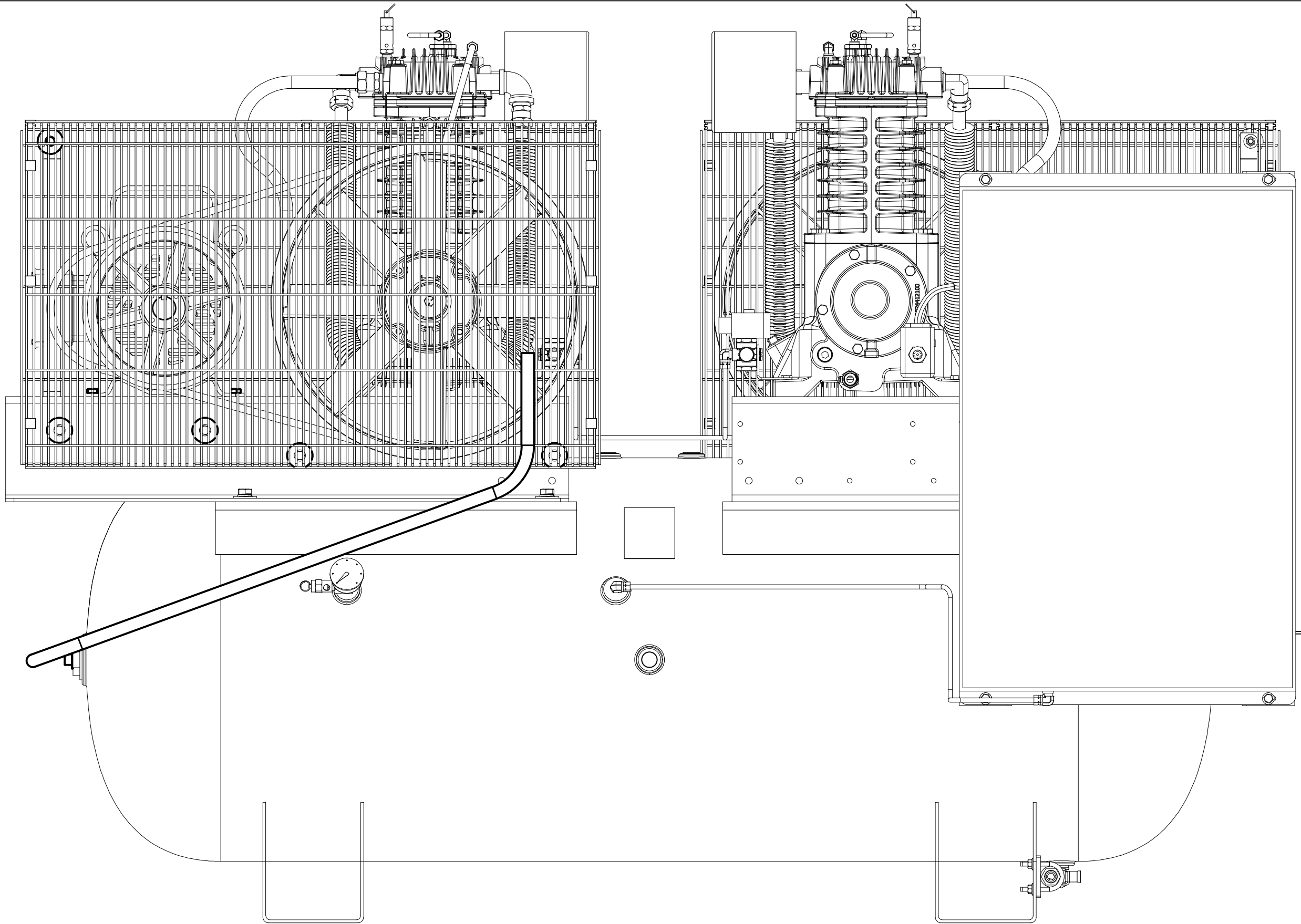
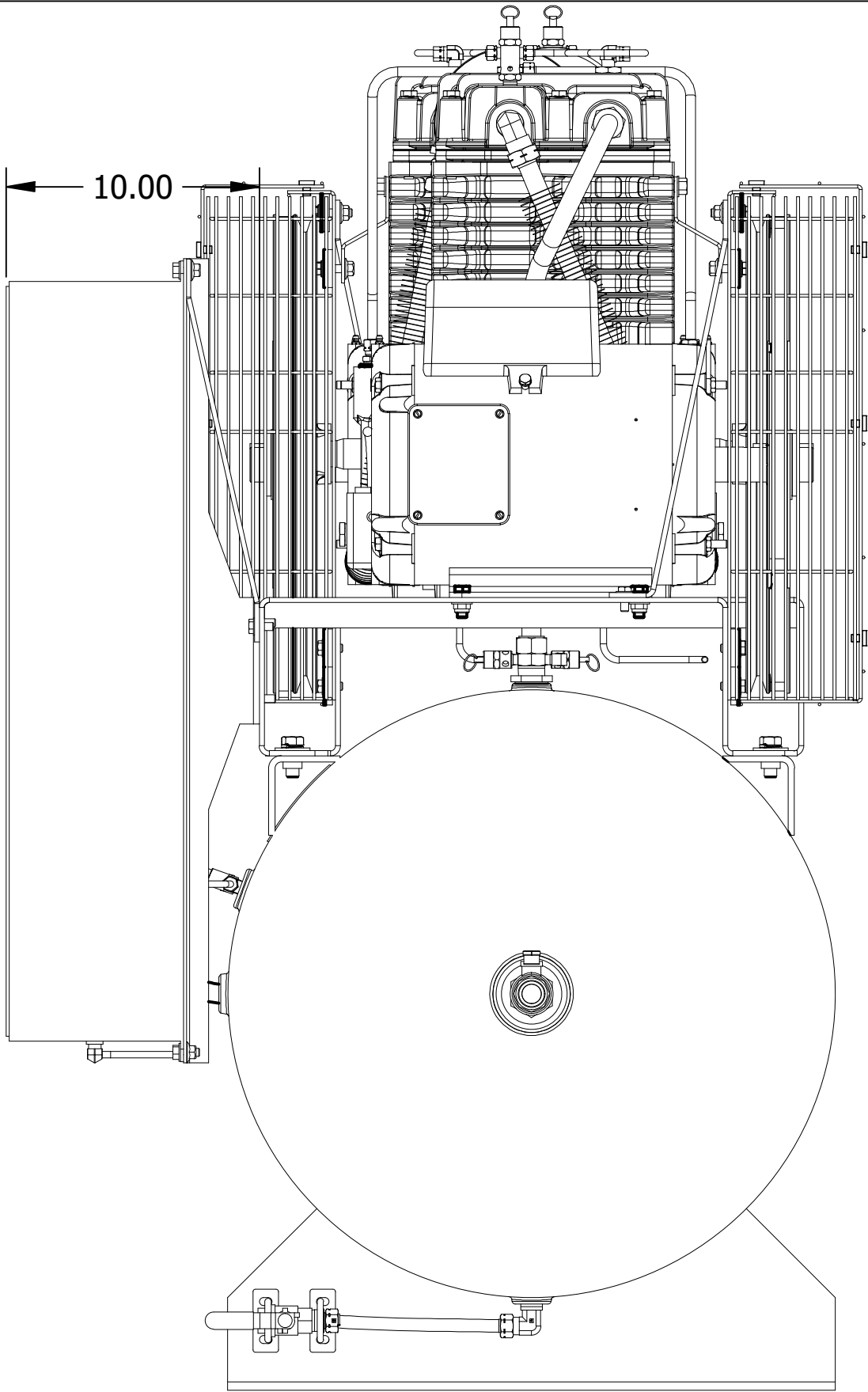


NEMA 4 PRESSURE SWITCHES
(USER MUST PROVIDE CONTROL
PANEL TO OPERATE UNIT)

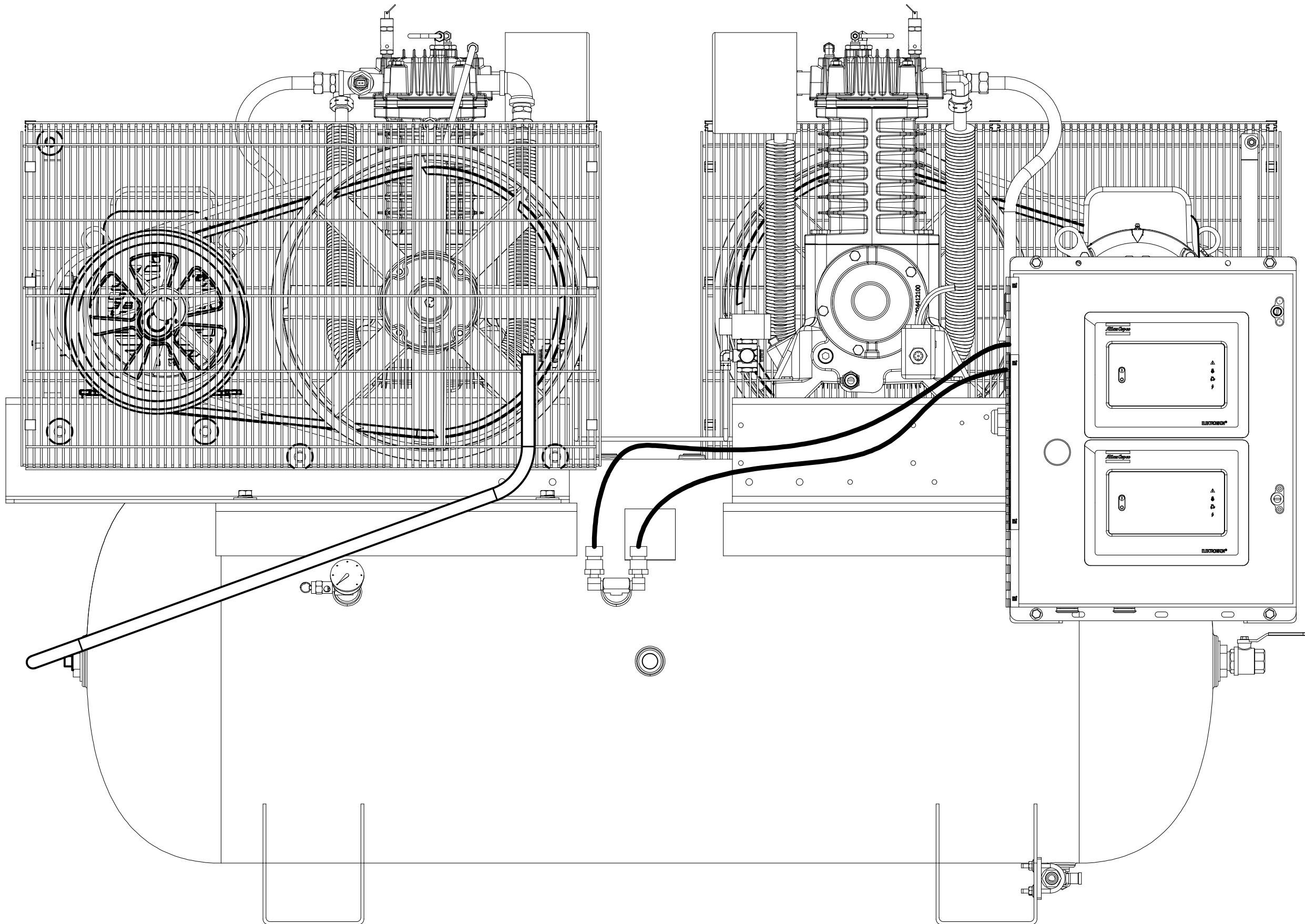
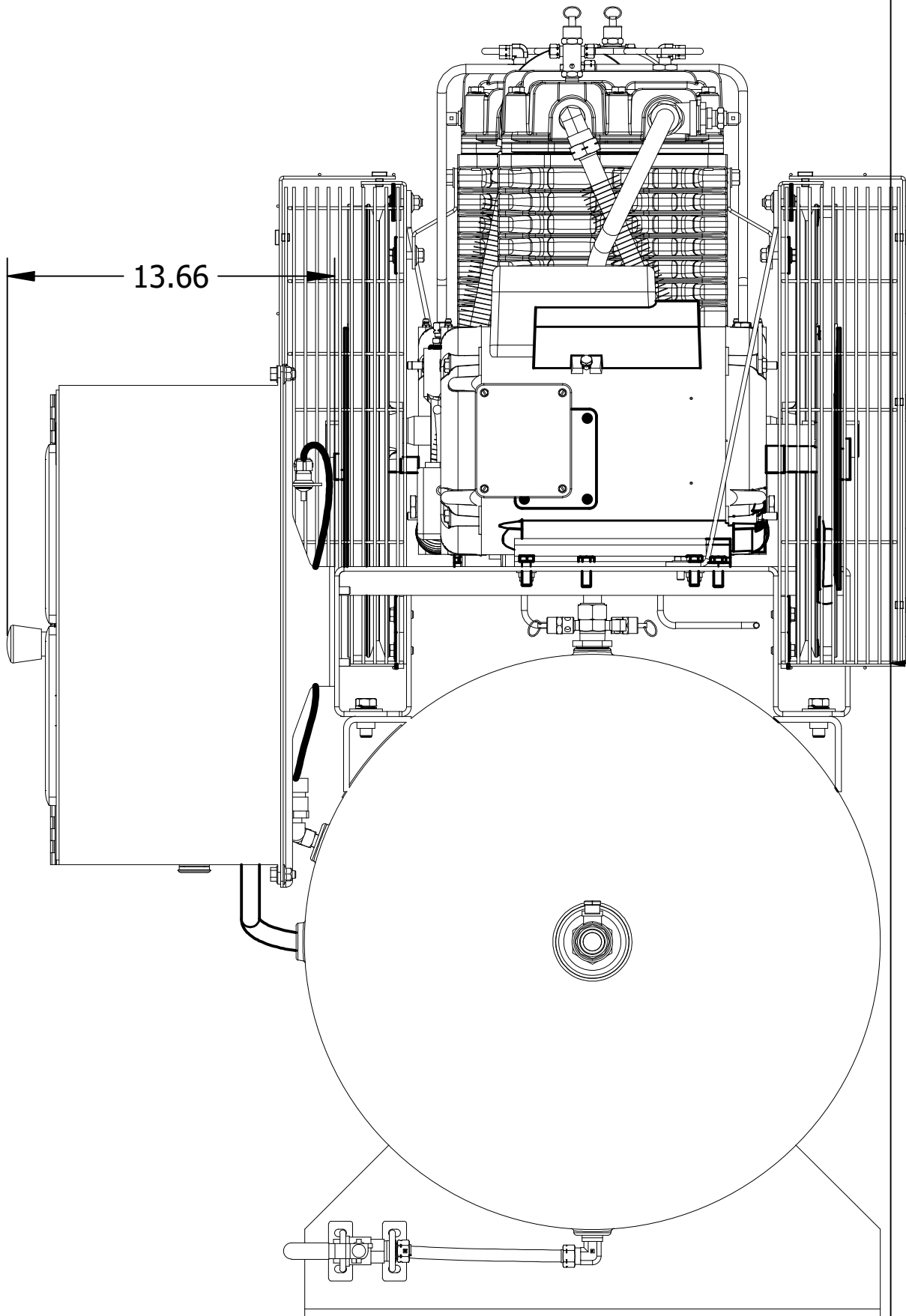
OPTIONAL PRESSURE SWITCHES (CONTROL PANEL NOT PROVIDED)

Name DWG, DIM, QT/QP-1, 120HD					Confidentiality Class sec 10 Internal		
Material Not Applicable					INV		
Finish Not Applicable					INV		
	Scale			Family		D Similar to	Drawing owner UTZ
	Drawn by UTYBWALKER			Make From		Replaces	
	Version Dwg			Blank wt		Designation	
	STATUS			Fini wt.		0.0	
	Des checked.			Prod checked.		Approved.	
Approved Internal			Date 4/5/2022		2022035405		

Ed	Pos- tion	Description	Date	Intr./Appd.
01		TOP PLATE ORIENTATION CHANGED. ROTATED 180 DEG.	3/2/2026	JOP



DUPLEX CONTROL
PANEL W/FUSED
DISCONNECT (N1/N4)



DUPLEX Q-CONTROL
PANEL (N1/N4)

OPTIONAL CONTROL PANELS

Name DWG,DIM,QT/QP-1,120HD					Confidentiality Class sec 10 Internal			
Material Not Applicable					INV			
Finish Not Applicable					INV			
	Scale			Family		D Similar to	Drawing owner UTZ	
	Drawn by UTYBALKER			Make From		Replaces		
	Version Drwg			Blank wt		lb	Designation	Sheet 5 / 5
	Des checked.			Prod checked.		Approved.		Date 4/5/2022
	Approved Internal							2022035405

2022035404 01 Approved Internal 2022035405